



alpinespas™



# Cedar Barrel Sauna

## Assembly Manual - 2024

### Harvia Heater Edition

Build **VIDEO** available from our support page:  
[www.alpinespas.co.nz/support](http://www.alpinespas.co.nz/support) OR  
[www.alpinespas.com.au/support](http://www.alpinespas.com.au/support)

*(Installation video is of the 2020 model)*

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**IMPORTANT! READ THIS SECTION ENTIRELY BEFORE PROCEEDING WITH INSTALLATION.**

## INSTALLATION VIDEO AVAILABLE!

Watch online - visit our support page at:  
[www.alpinespas.co.nz/support](http://www.alpinespas.co.nz/support) OR [www.alpinespas.com.au/support](http://www.alpinespas.com.au/support)  
*(Installation video is of the 2020 model)*

## LOCATION

Think carefully about where you want to locate the sauna. After you have completed the installation the sauna won't be able to be moved due to its size and weight. The sauna will need to be in a location that can have power access installed. Confirm the electrical supply with your electrician before building the sauna.

## OILING YOUR SAUNA TIMBER

Wood being a natural product, requires regular maintenance to protect it and keep it looking good. Any wood product that is exposed to the Australasian sun needs regular surface treatment with a U.V protectant timber oil.

The cedar is supplied unoiled. As part of the ownership of a natural wood product, you must also be prepared to re-oil the external surfaces of cedar up to every 6 months (frequency will be determined by location and exposure to sunlight).

Leaving the sauna unoiled will see discolouration of the wood and will cause it to dry out, increasing the chances of cracking or splitting.

Only the external facing wooden surfaces need to be oiled. Never oil internal surfaces.

We recommend a 'clear coat timber protectant oil' such as 'CD-50'. Available from hardware stores such as Mitre 10 or Bunnings.

Simply oil using a paintbrush and brush on an even coat. Follow the product application and preparation directions.

To oil all external surfaces you will need a fair amount of product. It is worth just getting up to 10 litres of product as you will need it again to repeat in 6 months' time.





## 1. BEFORE YOU START - OILING

Before you start building your sauna you need to consider the two options for oiling your sauna. You can either oil the exterior parts as you assemble it or oil the exterior parts before it's assembled.

Oiling as you go is the most preferred method as it's more time efficient and produces better coverage.

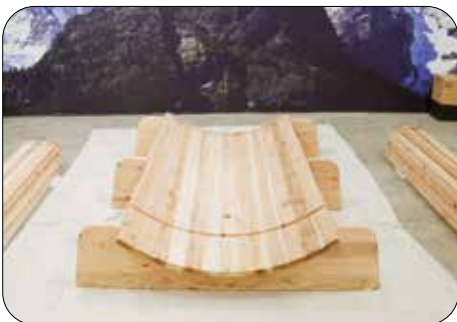
Speak with your builder beforehand to discuss both options, keeping in mind that the first coat of oil is the most crucial to the longevity of the timber. We advise leaving the first coat in the hands of your building specialist.

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### OILING AS YOU BUILD

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Once you have completed **STEP 11** on page 13, gently flip the base structure and begin to evenly oil all exterior parts. Once you have thoroughly oiled the underside of the base, flip it back over and oil the tops of the supports. Continue onto step 12.



Once you have completed **STEP 20** on page 16, oil from the pre-oiled staves up to half way (Do not oil the staves above half way). Mask off the door frame and lay down cardboard inside the door, continue to oil the exterior front and rear walls. As mentioned above the first coat of oil is the most crucial so be sure to be thorough and take your time. Continue onto step 25 once you have completed oiling the entire exterior.

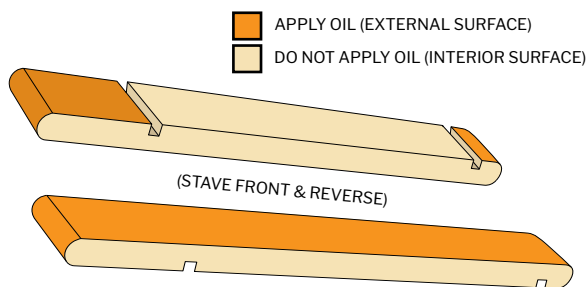




## OILING PRE-ASSEMBLY : The following parts need to be oiled before assembling

### Staves

All of the staves need oil applied. Oil the exterior surfaces **ONLY**.



### Front & Back Wall

Oil **ONLY** the exterior facing surfaces of the front and rear panels. The images below show the interior surface of these panels which must be left unoiled.



### Cradle Bases & Support Beams

Fully oil all sides of the three cradle bases and the four support beams.



### External Accessories

Fully oil the towel hook, shelf, outdoor bench seats + support legs and the outdoor floor panel. These items can be oiled at a later time if required.



### Front & Rear Capping

Fully oil both sides of the front and rear capping.



### Outdoor Bench Seats

Fully oil both sides of the outdoor bench seats.

## 1. BEFORE YOU START

### ELECTRICS - HEATER

The provided sauna heater must be installed by a registered electrician. No wiring, switches, RCD or electrical accessories are included.

#### Setup

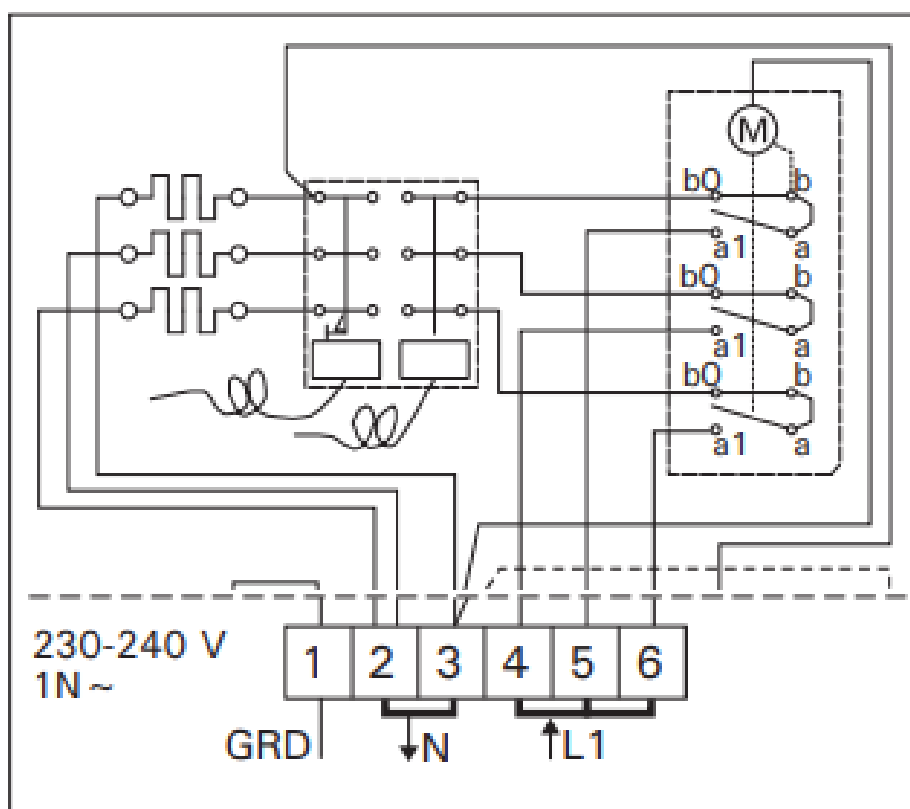
Install the heater as per the manufacturer instructions included, along with any electrical protective devices. The heater is to be mounted near ground level on the 'back wall' and surrounded by the provided wooden heater fence.

Cable for the heater can be fed through the back of the sauna through rear wall next to the vents. You will need to drill a hole to run the cable through.

### Heater Model - *Harvia Sauna Heater 6kW - Model BC60*

#### Single Phase

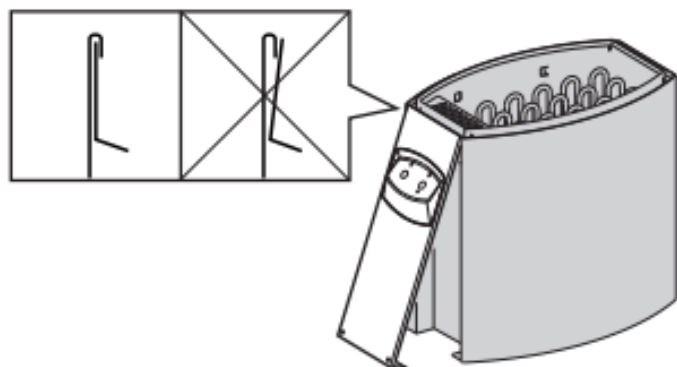
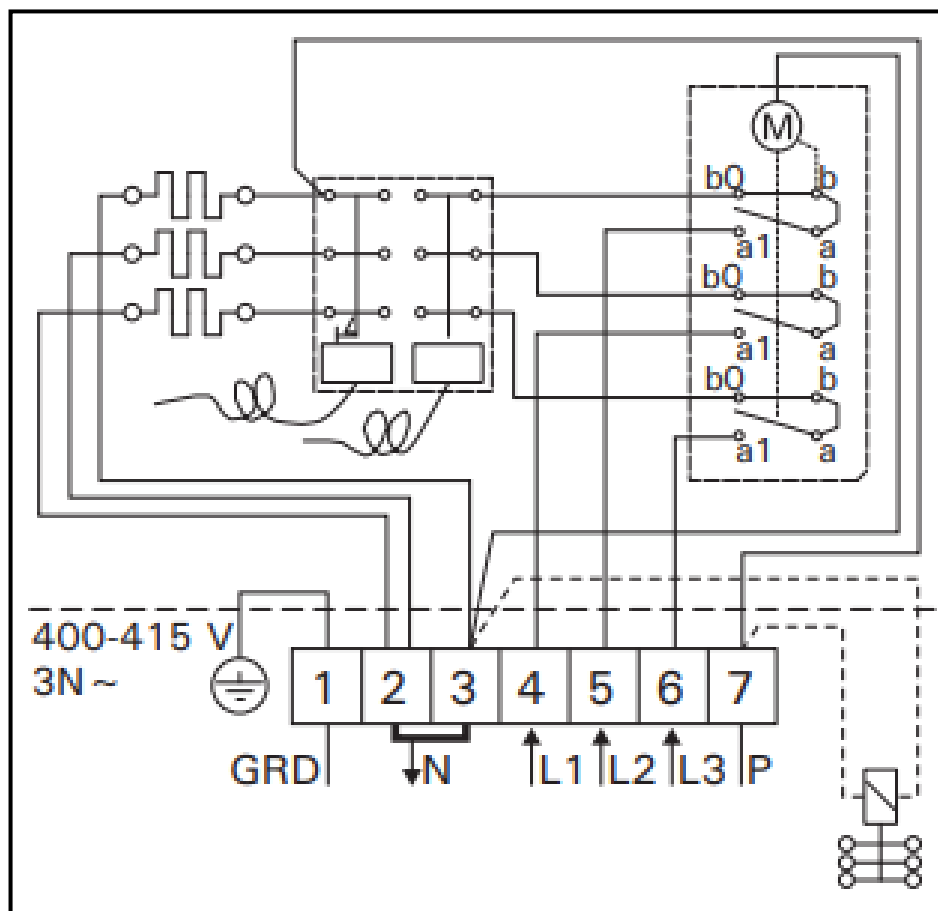
For single phase installations, lines 4, 5 and 6 should be looped together with phase into 5 per the diagram above.





## Three Phase

For three phase installation, connect each phase to L4, L5 and L6.



DRILL POWER CABLE  
HOLE FOR HEATER

## 2. IMPORTANT SAFETY & GENERAL INFORMATION



**PLEASE READ ENTIRE MANUAL THROUGH BEFORE PROCEEDING WITH INSTALLATION.**

### SAFETY & OPERATION

**Read all health and safety instructions. If unsure about your health concerns, consult with your physician prior to use. If you feel light-headed or heat exhaustion during session, exit the sauna immediately.**

1. Read and follow all instructions carefully.
2. When installing and using the electrical equipment, basic safety precautions should always be followed.
3. To reduce the risk of injury, do not allow children to use the sauna unless they are closely supervised at all times.
4. Do not use the sauna immediately following strenuous exercise. Wait at least 30 minutes to allow the body to cool down completely.
5. Excessive temperature has a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should contact their physician prior to using the sauna.
6. **Hyperthermia Danger:** Prolonged exposure to hot air will induce Hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 37°C. While Hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 39.4°C. Symptoms of excessive Hyperthermia include dizziness, lethargy, drowsiness, and fainting.
7. The use of alcohol, drugs, or medications prior to or during the sauna session may lead to unconsciousness.
8. Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician prior to using the sauna.
9. Persons using medications should consult a physician before using the sauna since some medications may induce drowsiness while others may affect heart rate, blood pressure, and circulation.
10. Never sleep inside the sauna while the unit is in full operation.
11. **DO NOT** use any type of cleaning agents on the interior of the sauna.
12. **DO NOT** stack or store any object on top of or inside the sauna.
13. If power supply cord becomes damaged it must immediately be replaced by a service technician. Please contact your local dealer for assistance.
14. **DO NOT** use the unit during an electrical storm, as there is a remote risk of shock.
15. Altering or tampering of any electrical connections on the power supply will void the manufacturer's warranty.
16. Dry your hands before handling electrical controls. Never unplug the power cord or adjust the controls with wet hands or when you have wet bare feet. A danger of electrical shock exists.
17. **DO NOT** attempt any repairs or alterations without consulting the manufacturer first. Unauthorized repairs or alteration attempts will void the manufacturer's warranty.
18. All natural wood articles have variations in the color, grain, and irregularities such as knots, and fine cracks. These characteristics are a part of the natural beauty of the wood, and in no way should be considered defective.





## **DOWNLOAD THE OUTDOOR SAUNA USER & MAINTENANCE GUIDE**

**ALPINESPAS.CO.NZ/SUPPORT**  
**ALPINESPAS.COM.AU/SUPPORT**



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## **WOOD & EXPECTATIONS**

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This Cedar Barrel Sauna is designed for outdoor use.

The lumber is naturally resistant to the elements. Rain and sun will not damage the wood, although natural weathering and coloring of the wood will occur over time.

The cedar is knotty cedar, so expect there to be slight imperfections and knots, this gives the barrel sauna its beautiful rustic look and feel. Because of the knots and being softwood, the staves will tend to bend out of line on their own. This is completely normal and will be self corrected as the Sauna is built.

Properly assembled, you should not experience water dripping into the sauna. However, you will experience water seepage, especially on the top and sides of the sauna. This is because of the porous characteristics of the wood and due to the ball-and-socket profile design of the staves.

Water seepage WILL NOT hurt the sauna and in most cases will dry quickly in the hot, dry environment when the sauna is in use. If you wish to keep your sauna completely dry at all times, then you should place it under a covering or structure with a roof. Light sanding will help to alleviate water stains.

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## **WARRANTY**

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**INDOOR SAUNAS\***: Alpine Spas warrant the workmanship against defects in materials, workmanship & the Heater for a 5-year period from date of delivery. Componentry and parts also carry a 2-year warranty.

**OUTDOOR SAUNAS\***: Alpine Spas warrant the workmanship against defects in materials and workmanship for a 5-year period from date of delivery. Electronics and parts also carry a 2-year warranty.

*\*After 12 months this warranty is limited to supply of replacement parts and excludes labour.*

### 3. PRE-ASSEMBLY CHECKS

## PARTS LIST

### Installation Parts

Part Name	Label*	Qty
Regular Staves	1	62
Starting Bottom Stave	2	1
Final Top Stave	3	5 (several sizes)
Front Edge Capping	4	6
Rear Edge Capping	5	6
Front Panel Part 1	6	1
Front Panel Part 2 (Door)	7	1
Front Panel Part 3	8	1
Back Panel Part 1	9	1
Back Panel Part 2	10	1
Back Panel Part 3	11	1
Cradle Base	13	3
Cradle Base Supports	14	4
Base Support Screw Set	-	1 Bag

Part Name	Label*	Qty
Inside Floor Panel	15	2
Outside Floor Panel	16	1
Glass Door	17	1
Glass Door Hinges (with Allen key)	18	2 Set
Door Handle, Magnet & Lock	19	1 Set
Inside Bench	20	2
Inside Bench Support	21	2
Inside Bench Backrest	22	2
Outside Bench Seats	23	2
Outside Bench Support	24	2
Triangular Roof Beam	25	2
Heater Fence	26	1 Set
Steel Bands (3x long & 3x short)	27	3 Sets
Screws/Hardware	-	1 Set

\*NOTE: The 'Label' column in the above table corresponds to the following page diagram which identifies the pieces for your reference. The physical items are not numbered. Some pieces however (such as the 'starting bottom stave') are physically stickered with their descriptive part name.

### Accessory Parts

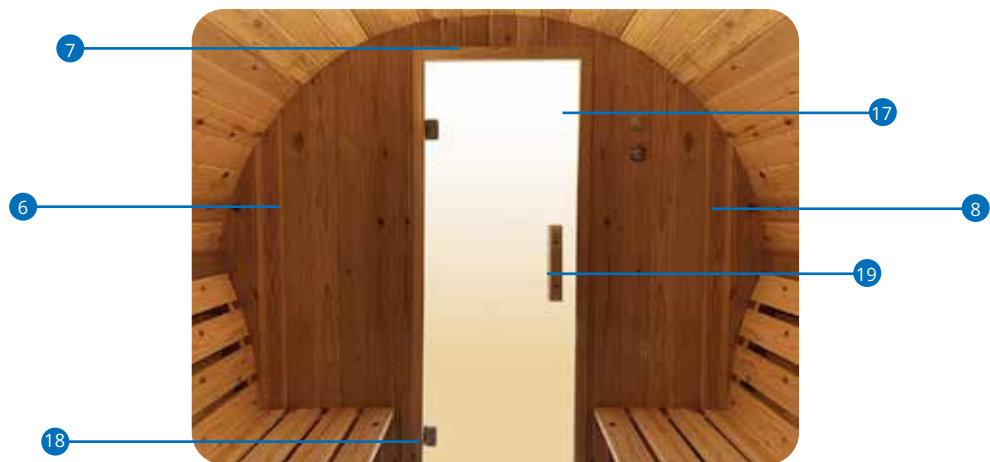
Part Name	Qty
Sawo / Harvia 6kW Heater	1
Sauna Heater Stones	1 Set
Towel Rack	1 Set
Magazine Holder	1 Set
Cup holder	1 Set
Water Bucket	1
Ladle	1
Sand Timer	1
Sauna Vents	7 ( 6x65mm & 1x60mm)
Hygrometer	1
Bitumen Set	1
Rubber mallet	1

### Screws (Including Spares)

Size	Qty	Description
'4*40mm	205	Panel Set Securing Pieces, Cup Holder, Magazine Rack, Inside Outside Bench, Floor Panels, Front & Back Capping, Towel Rack, Heater Fence.
'3*30mm	161	Top 51 Staves
'5*70mm	10	Front & Back Panels
'6*35mm Dome Head	6	Heater Fence
'6*75mm Dome Head	2	Door Handle
'3*14mm Dome Head	8	Door Lock
'4*30mm	6	Door Hinges
'5*50mm	39	Fixing Bottom staves to Supports
'3* 16mm	247	Bitumen Roofing, Magnetic Lock
M8 Moon Nut	8	Cradle Base Supports
M12 Hex Nut	8	Cradle Base Supports
100mm Double Side Bolt	4	Cradle base Supports
180mm Threaded Bolt	2	Cradle Base Supports
Plastic Caps	8	Cradle Base
Steel Bands Bolt set	6	Each set consists of 1x Bolt, 2x M12 Nut with Cap, 2x M12 Nut, 2x Shims, 2x Spacers



## PARTS LABELED



NOTE: Appearance of sauna and particular parts may vary from the diagram shown above.

### 3. PRE-ASSEMBLY CHECKS

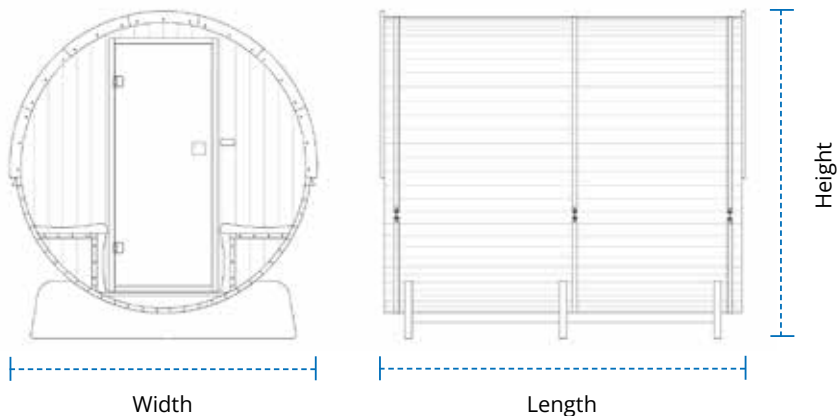
## FOUNDATION

An outdoor sauna can weigh up to 600kg once assembled, therefore requires a sturdy foundation. This needs to be a flat, level surface that supports the entire weight of the sauna and users. We recommend using either a concrete slab or a pile foundation. The base of the sauna must not rest upon anything that will degrade the quality of the timber (soil, grass etc.)

Your foundation should have some form of drainage or contour, allowing storm water to drain away from the base of the sauna. If you find after creating the foundation that your sauna base does not sit level, use packing shims or similar to correct to level positioning.

Once your outdoor sauna has been assembled, it becomes near impossible to move great distances. Therefore assembling the sauna in its desired location, or very close to, is strongly advised. Moving your assembled sauna can potentially cause damage or alter its performance, which may void the warranty. Refer to the below table for the assembled measurements of your outdoor sauna. Use these as a reference when planning your foundation.

Item	Width (cm)	Length (cm)	Height (cm)	Weight (kg)
Barrel	190	228	204	440
Vista Mini	190	169	204	420
Vista	190	228	204	440
Cabin	196	196	216	516
Hut	248	290	250	530



## Foundation Requirements

Below is a table which covers the minimum dimensions required for an outdoor sauna foundation.

Item	Width (cm)	Length (cm)	Thickness (cm)
Barrel	210	248	10 (Reinforced)
Vista Mini	210	189	10 (Reinforced)
Vista	210	248	10 (Reinforced)
Cabin	216	216	10 (Reinforced)
Hut	268	310	10 (Reinforced)







## TOOLS

Tools required include screw drivers set, power drill set, measuring tape, level, mallet, socket set.



Mallet  
INCLUDED



## RESOURCES



TIMBER  
PROTECTION OIL



WATERPROOF  
SILICONE  
FOR BITUMEN  
ROOF

## OPTIONAL



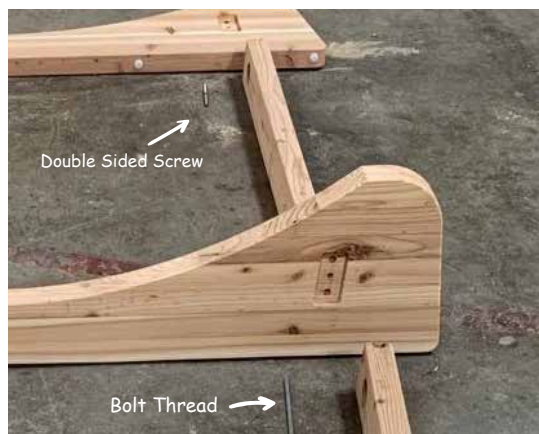
STAPLER ASSISTS  
WITH ATTACHING  
BITUMEN ROOFING

## 4. INSTALLATION INSTRUCTIONS

- 1.** Stand all three cradles bases, equal distance apart matching the length of the four cradle support lengths. Take some time to note the dowels at the ends of the supports lengths, and the grooves in the cradles.



- 2.** The double sided base support screw is used to connect the end cradle base supports to the support lengths. The longer single threaded bolt is used between the centre cradle support.



- 3.** Slide the two long bolt threads through each side on the center cradle, so that an equal amount of thread is remaining on each side.

If you use a tool to assist pushing the bolt through, be careful not to damage the thread.

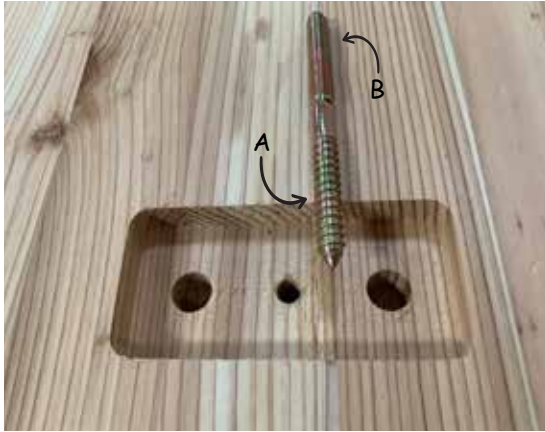


- 4.** Slot all four cradle support lengths onto the four bolt ends on either side of the center cradle. You should see thread emerging through each of the pre-created holes.





- 5.** There are four double ended screws for the end cradle supports. Screw part A, with the broad screw thread, into the end cradle so the bolt end (part B) is left sticking out.



- 7.** Make sure each support is tightly fixed to the cradle. use a tool with a 90 degree edge to make sure each support sits square to the cradle.



- 6.** Secure the cradle support lengths by placing the half moon steel washer, standard washer and nut on to each thread appearing in the pre-created hole on the side. Tighten the nut using a socket set.

Use the provided black plastic caps to cover the hardware. Use the rubber mallet to gently tap them into place.





## 4. INSTALLATION INSTRUCTIONS

- 8.** "Start by locating the 'bottom stave'. This stave should be labeled but will have one vent hole pre-drilled.

Fit the bottom stave into the centre of the cradle bases using the provided dowels (the rear vent should sit close to the back cradle base and the front vent centered between the front and middle cradle bases).

*The cradle base supports mentioned in steps 1-7 do not appear in the following images. (They were a structural addition added at a later date).*



- 10.** Lay 6x 'Staves' on either side of the secured 'bottom stave' (a total of 12 staves added). Use a rubber mallet to gently tap the staves tightly together. Ensure the staves are evenly centered in the cradle base and line up flush at the ends with the fixed 'bottom stave'.



- 9.** Next, screw the bottom stave into the cradle base supports using 3x '5\*50mm' screws

Note that there are no pre-drilled holes.



- 11.** Use 36x '5\*50mm screws' to fix the 12 additional staves across the 3 cradle base supports. 3 screws total per stave (1 screw into each cradle).

Note that there are no pre-drilled holes.



Level the assembly so far. Pack cradle bases with shims where required. If you are oiling as you assemble, refer to the 'OILING AS YOU BUILD' instructions on page 1.







- 12.** Lay out the 'Back Panel Parts 1, 2 & 3' flat on ground with the pre-installed bench supports right side up.

The vent hole identifies the bottom of the back panel.



- 13.** Secure the back panels together using 4x '5\*70mm Screws' into the pre-drilled holes labeled below at the top and bottom of the panel.

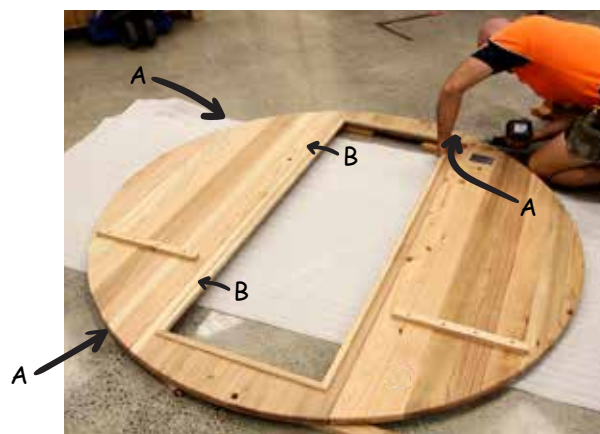


- 14.** Layout pieces 'Front Panel Parts 1, 2 & 3'. Notice there are bench supports both on the inside and the outside of the panel.



- 15.** Secure the front panel assembly together using 3x '5\*70mm Screws' into the pre-drilled locations marked (A) below.

Screw the door frame into the side panel using 2x '5\*70mm Screws' into the pre-drilled locations marked (B) below.



*NOTE: Appearance of sauna and particular parts may vary from the images shown above.*

## 4. INSTALLATION INSTRUCTIONS

- 16.** Install the front and back panel assemblies into the grooves at their respective ends. Ensure both the base and the bench seat supports remain level by using a spirit level.

A stave can be placed temporarily across the top of the front and back panel to hold them in place.



- 17.** Install 9x more staves onto either side of the barrel. Use a rubber mallet to gently tighten up the staves as you go. Use 36x '3\*30mm Screws' to fix the 18 new staves one-by-one to the front & back panels.

**Please note: Now the staves are screwed into the front and back wall, the screw position for adding these staves should no longer be centered.** The correct positioning for the screw should be across the top edge as per the below diagram. This allows for some movement when adding additional staves, particularly the final top stave.



- 18.** Install 16x more staves on either side of the barrel but DO NOT fasten with screws yet. You may need wiggle room to place the last stave - it is designed to be a tight fit.

Use a rubber mallet to gently tighten up the staves as you progress.



*NOTE: Appearance of sauna and particular parts may vary from the images shown above.*



- 19.** The remaining gap will be filled with the 'Top Stave' which is available in two smaller stave sizes. Due to natural swelling/shrinking of the cedar wood, one piece is likely to fit better than the other.

Place one of the staves into the gap by lifting the surrounding pieces upwards to create a small arch. Gently push down and use a rubber mallet lightly to tap into place and round out the staves evenly.



- 20.** Once all of the unscrewed staves are sitting correctly, fix them into the front and back panels using '3\*30mm' screws.

The staves can continue to be banged into shape with the mallet once the steel strapped have been

If you are oiling as you assemble, refer to 'OILING AS YOU BUILD' on page 1.



- 21.** Uncoil the steel straps. The straps may require some pressure to re-bend so they are curling the correct way. Using a glove, apply the following technique:



Slide 3 steel straps underneath the sauna silver side up, then wrap 3 more steel straps silver side down over the top of the sauna ready to be connected.





## 4. INSTALLATION INSTRUCTIONS

- 22.** Familiarize yourself with the strap tightening systems and undo the assembly. Thread the assembly through the two steel strap ends to connect them together. Attach a nut and washer on either side of the thread and lightly tighten. Leave loose so you are able to adjust the steel straps positioning.



- 24.** Place a dome hex cap over each end of the threads (6 in total). Remove the blue protective film from the steel straps.



Using the rubber mallet, re-shape the staves if they still required rounding or have moved out of place. Untighten and re-tighten the straps during this process if required.



- 23.** With all three straps connected, align the back and centre straps up so that they cover the row of screws. The front strap will need to sit behind or forward of the screws if you are exiting the light cable through the bottom of the sauna. Adjust the positioning of the tightening systems to be located somewhere within the lower half of the sauna (to avoid the bitumen roof).

Once complete use a socket set or the equivalent to tighten the straps. Use a wrench or spanner to hold the base nut when fastening.



- 25.** Stand the glass door on a soft surface, then hold the metal hinge piece on the outside face of the glass door and place the clear film over the two pre-drilled holes.

Match the holes with the plate piece and finger tighten the allen key screws provided to hold it into place. Fasten the screws more tightly with the an allen key.







- 26.** Place the door's hinges into the two grooves in the door frame, and drill 3x '4\*30mm' flat head screws into each hinge securing the door into place.

You may need a block of something soft under the glass door to ensure it does not slip down.



- 27.** Slot the two nodes of the door handle through the glass holes provided, use 2x'6\*75mm screws to fix the handles together while squeezing both sides of the handles tight.



- 28.** The door lock is a simple slot, connect and screw system. Slot the handle piece through the pre-drilled hole and connect the locking bar. Secure the lock bar to the handle with 2x '3\*14mm' screws.



Install both magnetic lock pieces onto the door using 2x'3\*16mm screws.



- 29.** Place the pre-oiled exterior floor panel in position and ensure it is level before securing using 2x 4\*40mm screws.



Locate the 2 part exterior bench seat and slot these together using the pre-installed wooden dowels. Position the bench seat into place on top of the pre-mounted side support.



## 4. INSTALLATION INSTRUCTIONS

- 30.** Secure it in place using 4\*40mm screws into the pre-drilled holes. Repeat this on the other side.



- 31.** Locate the 2 internal floor panels and position these in place. Ensure these are level and pushed as far forward towards the front wall as possible, this is to leave breathing room under the heater. There will be a shorter segment on either side of the panel, be sure to have these towards the front & rear wall. Secure these in place using the 4\*40mm screws.

Make sure to install the front vent (near the door) before securing the floor panels.



- 32.** Slot the indoor bench legs into the base of each indoor bench seat using the provided dowels. Secure the legs to the bottom of the barrel staves with 2x '4\*40mm' screws per leg while ensuring the bench seats remains level.

Secure it in place using 2x 4\*40mm screws into the pre-drilled holes on the side supports. Repeat this on the other side.



- 33.** Lay the bench seat on top and position it into place. Secure the ends into the pre-mounted side supports on both sides.

Locate the backrest and position it into place. Centralize it and secure it on each end using the 4\*40mm screws.







- 34.** Next, align the shelf with the towel rack at the same height (if desired). Screw in place with 2x '4\*40mm' screws. Be careful to stay clear of the light cable channel.



- 35.** Align the towel rack at your desired height, then use a drill to secure the rack with 4x '4\*40mm' screws.



- 36.** Piece together the heater fence using 4x '6\*35mm' dome head screws



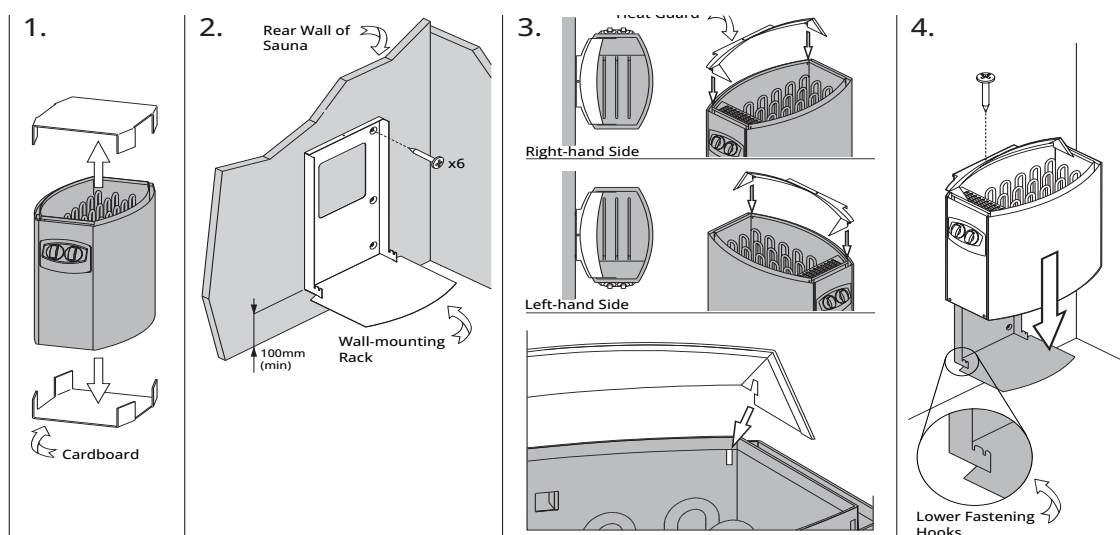
- 37.** Position the assembled guard in the center of the 2 bench seats on the rear wall. Measure 90mm off the floor and make a mark. This will be used for the height of the guard. (We used a piece of 90mm thick timber to give us our height.) Make sure the guard is flush and central between the bench seats, and secure using the 4\*40mm screws in the pre-drilled holes.



## 4. INSTALLATION INSTRUCTIONS

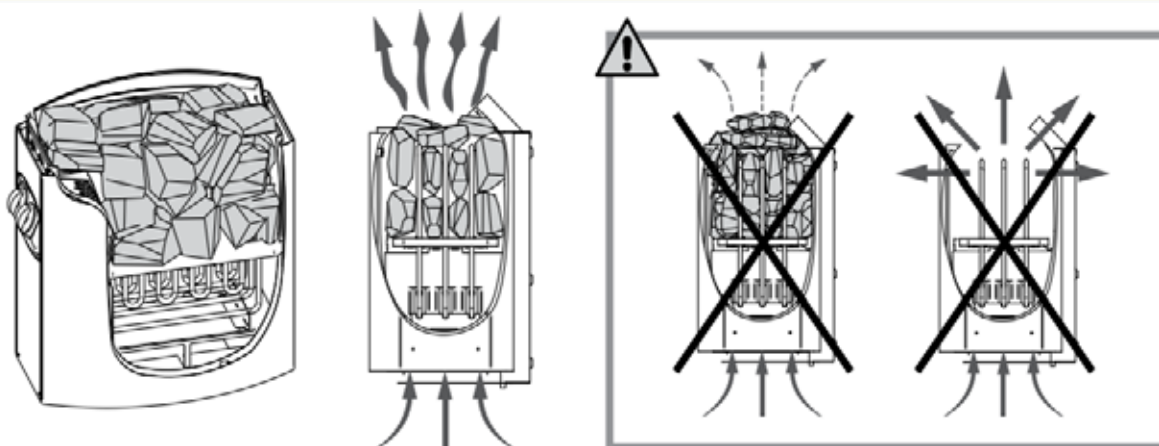
### Harvia Heater Installation Instructions

- 38.** Remove both cardboard covers before installation. Fasten the wall-mounting rack to the rear wall of the sauna using the provided screws. Make sure the heater is installed level and 100mm off ground level, while allowing enough space to access the control dials. Refer to the Sauna assembly instruction for the heater location.
- 39.** The heater can be installed so the control dials are positioned on the left, or the right-hand side. Install the heat guard accordingly to the rear of the heater, making sure the clips fasten in the hole properly.
- 40.** Lift the heater to the rack on the wall so that the fastening hooks of the lower part of the rack go behind the edge of the heater body. Lock the edge of the heater onto the rack with the supplied screw.
- 41.** Rinse off the Harvia Sauna Stones to remove any transit dust prior to placement in the heater. Place the stones in and around the heating elements so they support each other, instead of lying their weight on the heating elements. Don't form a high pile on the top of the heater, or wedge stones between the heating elements as this can cause damage.



### Sauna Stone Break-In

A break-in procedure for the heater must be done when turning it on for the first time to cure the woodwork and burn off any impurities. When heating up the sauna stones for the first time, they may crackle loudly and even chip/explode slightly - this is normal. Be sure to exit the sauna with the door shut when doing







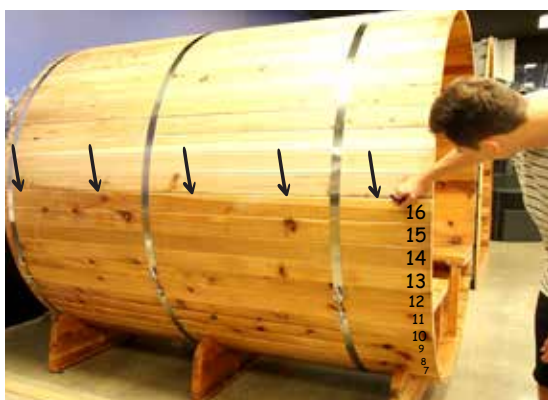
- 42.** Bend out the small nodes of each vent using a flat head screw driver (or something similar).



- 43.** Place the vents into the pre-drilled holes around the sauna. Note the size of the vents - the floor stave vent will be slightly smaller.



- 44.** Count to the 16th stave up from the bottom stave (bottom stave not counted) on each side of the sauna and pencil a mark for the 'triangular roof beam' to be secured. Fasten each beam with 5x '4\*40mm' screws across the length of the sauna on each side. The triangular beam is should sit level with the top edge of the 16th stave with the thick edge facing down.

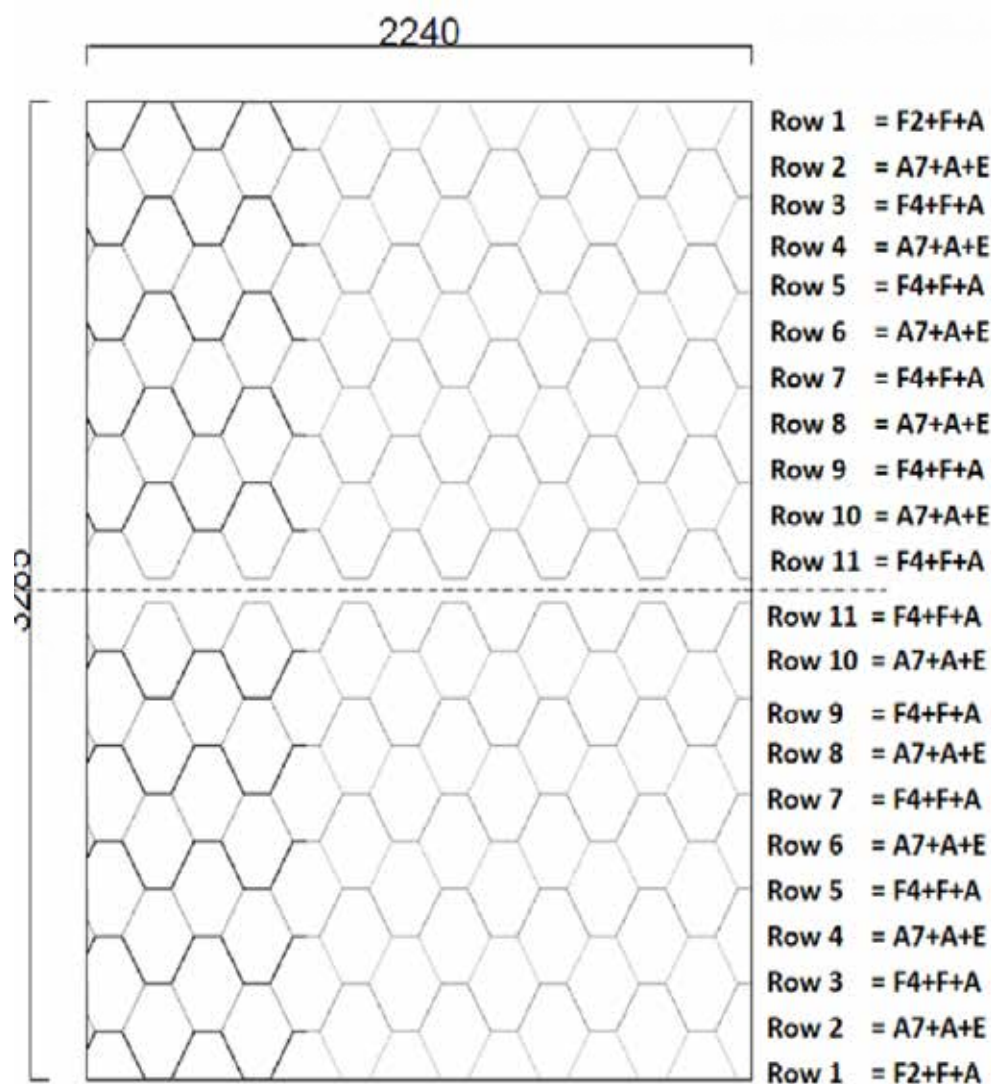
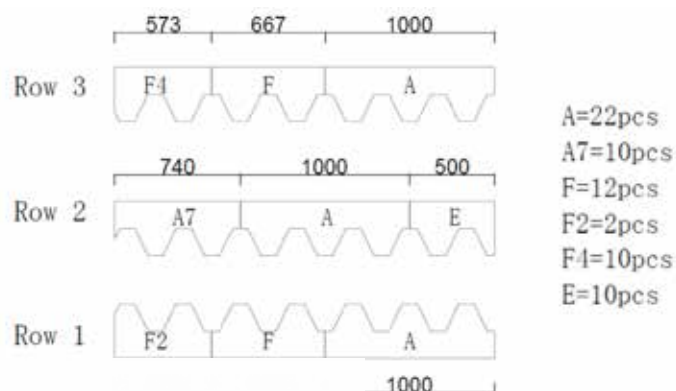


## 4. INSTALLATION INSTRUCTIONS

**NOTE:** Please check your Sauna serial number before proceeding.

Over time bitumen tile layouts can change.  
The serial number will guide which layout you will need, as the number of bitumen tiles and overall number of rows needed for full cover differs.

### Serial Numbers 24012928 and BELOW



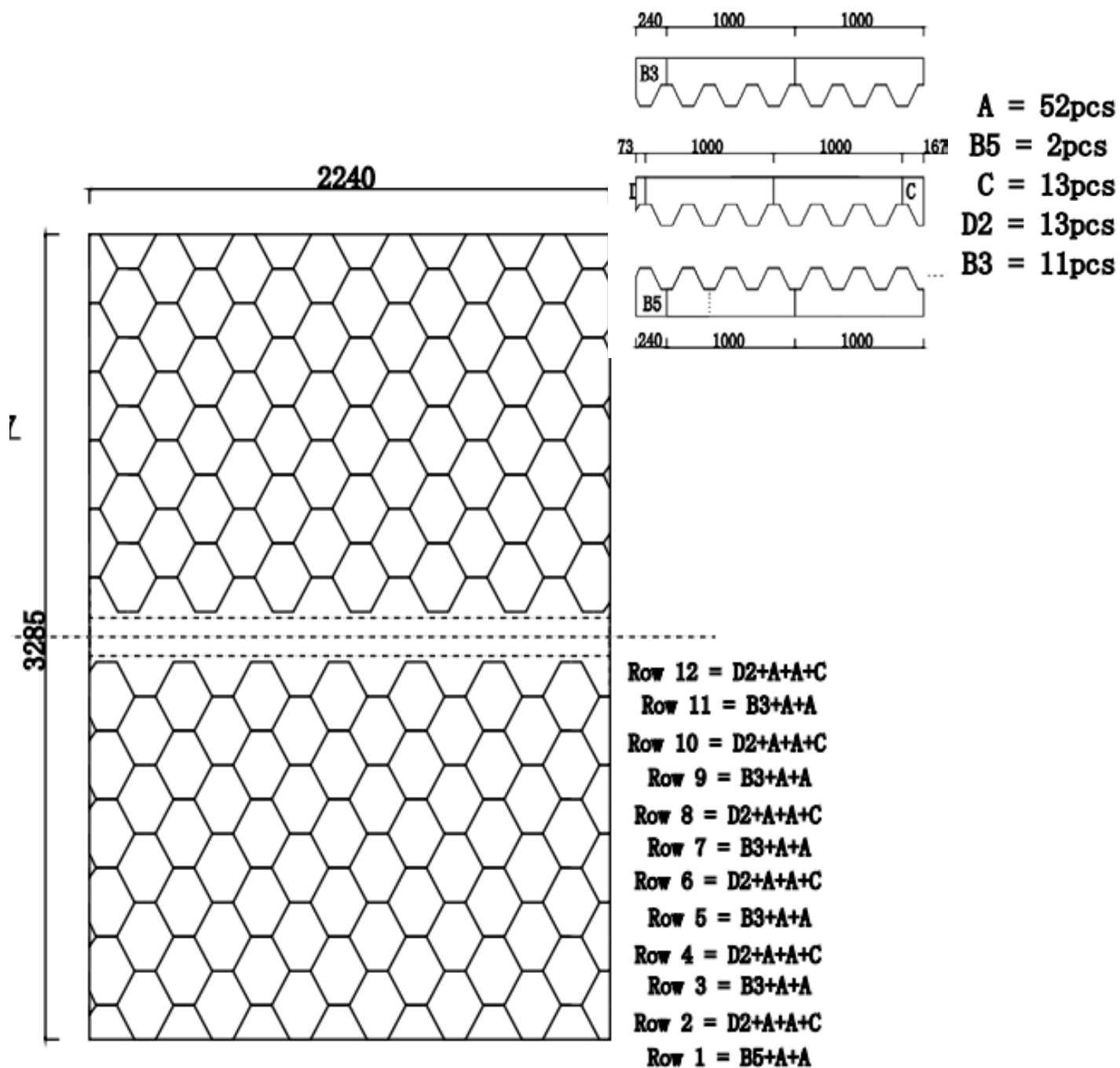


**NOTE:** Please check your Sauna serial number before proceeding.

Over time bitumen tile layouts can change.

The serial number will guide which layout you will need, as the number of bitumen tiles and overall number of rows needed for full cover differs.

#### Serial Numbers 24012929 and ABOVE



## 4. INSTALLATION INSTRUCTIONS

- 45.** Locate the packs of bitumen roof tiles and arrange them into their shapes. Be careful to not mix up tile F4 and F2 as these are very similar.

**TIP:** Avoid leaving these in the sun before installing

- 46.** Position segment F2 and F along the drip edge, making sure the flat part of the segment is flush with the bottom of the drip edge. Secure these using a staple gun. BE SURE TO STAPLE & SCREW AT THE TOP OF THE RIDGE SO IT WILL BE COVERED BY THE NEXT LAYER. Use 3 -4 of the provided 3\*16mm screws to secure each segment in place.



- 47.** Once the first layer is secure, position an A7 segment next and secure in place. Make sure to always start at the front edge and to make sure the segments are flush. Then continue to install the A and E segments using the staples to hold the segment in place and then the 3\*16mm screws to securely mount it. Remember to staple and screw at the top







- 48.** Continue to follow these steps and lay each layer on top of the previous. Follow the layer guide for each side of the sauna.



- 49.** Before installing the last centre top layer of bitumen, apply a generous layer of sealant to the underside of the tile and carefully position it into place. DO NOT STAPLE OR SCREW THIS TILE. Firmly press down on the areas where sealant was applied, creating a waterproof seal.



- 50.** Finally, Add the capping to the front and back of the sauna using 4\*40mm screws (2 per piece).



The capping is numbered accordingly. Capping piece #1 is the starting point, and should be attached first, to the centre of the barrel sauna.



Note that the very centre of the top middle stave may not be true center, and measurements should be taken across the entire width of the sauna to find true center.

The last 2 boards on either side may extrude over the drip edge. If this is the case, hold the decorative board in place, mark it and trim the drip edge & bitumen tile as required. Repeat this on the back.

- 51.** Add the remaining accessories in your desired positions.

The magazine rack, sand-timer and hygrometre are simply installed anywhere inside the sauna with screws, except for over the top of the heater.



## Sketch





## Sketch



## Notes

A series of horizontal dotted lines for taking notes.

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For a digital copy of this guide and also the outdoor sauna user guide visit:  
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 OR  
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